

4715.0790 HOT-POURED JOINTS.

Hot-poured compound for clay or concrete sewer pipe, or other materials, shall not be water-absorbent, and when poured against a dry surface shall have a bond of not less than 100 pounds per square inch. All surfaces of the joint shall be clean and dried before pouring. If wet surfaces are unavoidable, a suitable primer shall be applied.

The compound shall not soften sufficiently to destroy the effectiveness of the joint when subjected to a temperature of 160 degrees Fahrenheit nor soluble in any of the waste carried by the drainage system. Approximately 25 percent of the joint space at the base of the socket shall be filled with jute or hemp. A pouring collar, rope, or other device shall be used to hold the hot compound when pouring. Each joint shall be poured in one operation until the joint is filled. Joints shall not be tested until one hour after pouring.

Statutory Authority: *MS s 326.37 to 326.45; 326B.43 to 326B.49*

History: *L 2007 c 140 art 6 s 15; art 13 s 4*

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